

I Claim:

1. A flat disc storage sleeve comprising:
 - a first storage compartment defined in part by a front wall;
 - a second storage compartment, having lateral boundaries, defined in part by a back wall;
 - a divider located between the front and back walls to form the first and second storage compartments;
 - a disc access opening providing access for the entry of a disc into the first storage compartment;
 - a disc retention joint configured to assist in the retention of the disc located within the first storage compartment; and
 - an access opening into the second storage compartment,
wherein at least a portion of the disc retention joint is laterally spaced from the second storage compartment.
2. The flat disc storage sleeve of claim 1, further comprising a connector.
3. The flat disc storage sleeve of claim 2, wherein the connector is a separate element from the front or back walls or the divider and is affixed to each of the front and back walls and divider.
4. The flat disc storage sleeve of claim 2, wherein the connector is an integral extension of the front and back walls.
5. The flat disc storage sleeve of claim 1, wherein the disc retention joint is positioned along a vertical edge of the flat disc storage sleeve.
6. The flat disc storage sleeve of claim 5, wherein the disc retention joint is located at a point where the front wall and divider are welded together.
7. The flat disc storage sleeve of claim 5, wherein the disc retention joint is located at a point where the front wall, back wall, and divider are welded together.

8. The flat disc storage sleeve of claim 1, wherein the disc retention joint is one of: a triangular shaped joint, a trapezoidal shaped joint, and a curved edge shaped joint.

9. The flat disc storage sleeve of claim 1, wherein the second storage compartment is defined in part by a welded vertical seam.

10. The flat disc storage sleeve of claim 9, wherein the disc retention joint is located along a side of the vertical seam opposite the side forming one side of the second storage compartment.

11. The flat disc storage sleeve of claim 1, wherein the front and back walls and the dividers are substantially rectangular in shape.

12. The flat disc storage sleeve of claim 1, further comprising at least one use verification joint.

13. The flat disc storage sleeve of claim 1, further comprising a disc and at least one use verification joint, wherein the use verification joint is positioned between the disc and the disc access opening.

14. The flat disc storage sleeve of claim 13, wherein the use verification joint is a point where the front wall and divider are welded together.

15. The flat disc storage sleeve of claim 1 wherein the disc retention joint is configured to assist in the retention of a second disc located within the second storage compartment.

16. A flat disc storage sleeve assembly comprising:
a storage compartment defined in part by a first wall;
a disc;
a disc access opening providing access for the removal of the disc from the storage compartment; and

a use verification joint, the use verification joint defined in part by a weld point of the first wall to a second wall.

17. The flat disc storage sleeve of claim 16, wherein the use verification joint is torn upon removal of the disc through the disc access opening.

18. The flat disc storage sleeve of claim 16, further comprising a disc retention joint configured to assist in the retention of the disc located within the storage compartment.

19. The flat disc storage sleeve of claim 16, wherein the use verification joint is positioned between the disc and the disc access opening.

20. A method for manufacturing a flat disc storage sleeve, the method comprising steps of:

welding a first substantially rectangular layer of material and a second substantially rectangular layer of material together forming a vertical seam;

welding a third substantially rectangular layer of material to the attached first and second substantially rectangular layers along three peripheral edges to form first and second interior compartments, the first substantially rectangular layer positioned between the second and third substantially rectangular layers; and

welding a disc retention joint along one welded peripheral edge;

wherein the vertical seam is parallel to two welded peripheral edges and positioned between the disc retention joint and the second interior compartment.

21. The method of claim 20, further comprising steps of:
inserting a disc into the first interior compartment; and
welding a use verification joint between the disc and the opening to the first interior compartment.

22. A flat disc storage sleeve comprising:
a storage compartment, having lateral boundaries, defined in part by a front wall and a back wall;
a disc access opening providing access for the entry of a disc into the storage compartment; and

a disc retention joint configured to assist in the retention of the disc located within the storage compartment, at least a portion of the disc retention joint is laterally spaced from the storage compartment.